# STUDY ON DETERIORATION OF MILD STEEL AND CONCRETE IN PRESENCE OF INDUSTRIAL

WASTE WATER AND ITS CONTROL

BY

SATYAGALAM VARADARAJ

A dissertation submitted for the award of degree of Master of Technology (Environmental Management)

INSTITUTE OF POSTGRADUATE STUDIES AND RESEARCH
UNIVERSITY OF MALAYA



Dimikrofiskan pada 29. 08. 2000
No. Mikrofis 18550
Jambah Mikrofis 2
HAMSIAH BT. MOHAMAD ZAHARI
UNIT REFPOGRAFI
PERPUSTAKAAN UTAMA
UNIVERSITI MALAYA
UNIVERSITI MALAYA

## DECLARATION

I here by declare that the work reported	in this	thesis	is my	own	unless	specified	i
and duly acknowledged by quotation.							

14th January 1998

Satyagalam Varadaraj

### ACKNOWLEDGMENT

I would like to express my gratitude to Prof. S.Radhakrishna, my supervisor, for his invaluable advice and guidance and constant encouragement throughout the period of this project work.

I express my gratitude to the retired Prof. C.A.Sastry, who extended support and timely guidance at the beginning of the project work.

I am also greatful to my colleagues and fellow students and the staff of the laboratory for their help and assistance during the course of the work.

My sincere and heartfelt thanks to the University Malaya for the vital assistance and the numerous lecturers and academic staff who have directly or indirectly helped me a lot in accomplishing this project work.

### ABSTRACT

Deterioration of materials in presence of waste water is a major concern in effluent treatment plants. In view of highly variable characteristics and composition of waste water, a proper understanding of the effects of various parameters and conditions responsible for material deterioration and subsequent failure is essential to enhance the useful life of plant and machinery. Exposure of metallic and concrete surfaces to the environmental factors in the waste water generally leads its deterioration under hostile conditions. Effect of the ambient conditions as also the local conditions may have adverse impact on materials causing their deterioration. High temperature, low pH, presence of toxic and heavy metals, presence of fats (oil and grease), high BOD/COD, suspended solids and other factors can be detrimental to the materials. Depending on the source of effluent generation, waste water is bound to have one or more of these factors, which can cause material deterioration or Corrosion. Domestic waste water characteristics are reasonably standard and well understood, but the industrial waste water is of many types and depends on source of effluent generation. However, for the present study, three local industries have been chosen from the agro sector to study the effect of waste water on mild steel and concrete and an attempt has been made to develop a cost effective protective coating to control the deterioration of materials caused by pollutants.

# CONTENTS

DECLARATION	: -	iii
ACKNOWLEDGEMEN	TT :	iv
ABSTRACT	:	v
CONTENTS	:	vi
CHAPTER – I	INTRODUCTION	1
CHAPTER – II	EXPERIMENTAL METHODS	26
CHAPTER – III	CORROSION IN EFFLUENT TREATMENT	
	SYSTEM IN DESICCATED COCONUT	
	PROCESSING PLANT	
CHAPTER – IV	CORROSION IN EFFLUENT TREATMENT	
	IN PALM OIL MILL	72
CHAPTER - V	CORROSION IN EFFLUENT TREATMENT	
	SYSTEM IN VEGETABLE OIL REFINERY	85
CHAPTER – VI	PREPARATION OF PROTECTIVE COATING	
	AND LABORATORY STUDIES ON TEST	
	PANELS	91
REFERENCES	<i>t</i> :	102