| Content | Page |
|---|------|
| Acknowledgement | i |
| Abstract | ii |
| Content | v |
| List of Tables | ix |
| List of Figures | xii |
| List of Plates | xv |
| List of Abbreviations | xvi |
| | |
| CHAPTER 1.0 INTRODUCTION | 1 |
| 1.1 SOLID WASTE GENERATION SCENARIO | 1 |
| 1.2 TREATMENT OF WASTE | 3 |
| 1.3 OLEOCHEMICAL INDUSTRY | 4 |
| 1.3.1 A General Overview of Oleochemical Industry | 4 |
| 1.3.2 Cognis Oleochemical (M) Sdn. Bhd. | 5 |
| 1.3.3 Waste Generated by Cognis Oleochemical (M) | 6 |
| Sdn. Bhd. | |
| 1.4 COMPOSTING AS AN ALTERNATIVE FOR WASTE | 10 |
| DISPOSAL | |
| 1.5 PROJECT SUMMARY | 11 |
| 1.6 OBJECTIVES OF PROJECT. | 12 |

| CHAPTER | 2.0 | LITERATURE REVIEW | 14 | |
|---------|--|---|----|--|
| 2.1 | THE E | INVIRONMENTAL CONDITION | 14 | |
| 2.2 | ENVIE | RONMENTAL CONDITION IN MALAYSIA | 17 | |
| 2.3 | AGRO | D-BASED INDUSTRY IN MALAYSIA | 20 | |
| | 2.3.1 | Palm Oil Industry: The General Overview | 20 | |
| | 2.4.2 | Palm Oil Industry in Malaysia | 20 | |
| 2.4 | 2.4 OVERVIEW OF OLEOCHEMICAL INDUSTRY IN | | | |
| | MALA | AYSIA | | |
| | 2.4.1 | Oleochemical Industries: General Overview | 2: | |
| | 2.4.2 | Oleochemical Products and Utilization | 2 | |
| | 2.4.3 | The Processes of Oleochemical Products | 2 | |
| 2.5 | INDU | STRIAL WASTE | 4: | |
| | 2.5.1 | Definition of Industrial Waste | 4: | |
| | 2.5.2. | Hazardous Waste | 4 | |
| | 2.5.3 | The Scheduled Waste Scenario in Malaysia | 4 | |
| | 2.5.4 | Hazardous Waste Management | 4 | |
| | 2.5.5 | Oleochemical Wastes | 5 | |
| 2.6 | WAST | TE MINIMIZATION PROGRAM | 5 | |
| | 2.6.1 | Definition and Implementation of Waste Minimization | 5 | |
| | | Program | | |
| | 2.6.2 | Benefits of Waste Minimization | 5 | |
| | | Cleaner Technology | 5. | |
| | 2.6.4 | Waste Audit | 5 | |
| 2.7 | WAST | TE TREATMENT PROCESS | 6 | |
| | 2.7.1 | Composting | 6 | |
| | 2.7.2 | Definition of Composting | 6- | |
| | 2.7.3 | Composting Techniques | 6 | |

| | | 2.7.4 | Benefit | s of Composting | 70 |
|------|-------|--------------------------------------|------------------------------------|---|-----|
| СНАР | TER: | 3 WAST | TE AUD | IT | 72 |
| | 3.1 | INTRODUCTION | | | |
| | 3.2 | DESCRIPTION OF WASTE AUDIT PROCEDURE | | | 72 |
| | | 3.2.1 | 3.2.1 Determination of Audit Scope | | |
| | | 3.2.2 | Compi | lation of Background Information | 73 |
| | | 3.2.3 | Identif | ication and Characterization of Input Materials, | 73 |
| | | | Produc | ets and Waste Stream | |
| | | 3.2.4 | Plant S | Survey | 74 |
| | 3.3 | WAST | WASTE AUDIT RESULT | | |
| | | 3.3. | 1 Aud | it Scope | 75 |
| | | 3.3. | 2 Coll | ection of Necessary Background Information | 75 |
| | | 3.3. | 3 Iden | tification and Characterization of Input Materials, | 77 |
| | | | Prod | ucts and Waste Stream From the Specific Sources | |
| | | | Flak | ing Plant (Lot 1) | 77 |
| | | | Tech | nical Division | 81 |
| | | | Adn | ninistration Buildings | 84 |
| | | | Cafe | teria | 93 |
| | | 3.3. | .4 Quai | ntification of Waste Generated at The Selected | 100 |
| | | | Sites | 3 | |
| СНАР | TER - | 4.0 BIG | OLOGI | CAL TREATMENT | 103 |
| | 4.1 | INTRO | ODUCT | ION | 103 |
| | 4.2 | COLL | ECTION | N OF SAMPLES | 104 |
| | 4.3 | PRELIMINARY ANALYSIS | | | 105 |
| | | | 4.3.1 | Physical Analysis | 105 |
| | | | 4.3.2 | Chemical Analysis | 105 |
| | | | 4.3.3 | Microbial Analysis | 107 |

| 4.4 COMPOSTING TRIALS | | | 108 | |
|-----------------------|---------------|--|-----|--|
| | 4.4.1 | Preparation of Apparatus | 108 | |
| | 4.4.2 | Composting Batch 1 (Trial Composting) | 108 | |
| | 4.4.3 | Composting Batch 2 (Second Trial Composting) | 110 | |
| | 4.4.4 | Composting Batch 3 (Third Trial Composting) | 111 | |
| 4.5 | PLANTING T | ANTING TRIAL | | |
| | 4.5.1 | Planting Procedures | 114 | |
| | 4.5.2 | Plant Analysis | 115 | |
| 4.6 | RESULTS | | 115 | |
| | 4.6.1 Analysi | s on Wastewater Sludge and Glycerol Residue | 115 | |
| | 4.6.2 Compos | sting Trials | 118 | |
| | 4.6.2.1 | Batch 1 Composting (Trial Composting) | 118 | |
| | 4.6.2.2 | 2 Batch 2 Composting (Second Trial Composting) | 120 | |
| | 4.6.2.3 | Batch 3 Composting (Third Trial Composting) | 128 | |
| | 4.6.3 Plantin | ng Trials | 135 | |
| 4.7 | ECONOMIC A | SPECTS OF COMPOSTING | 138 | |
| CHAPTER 5 | .0 GENERA | L DISCUSSION | 140 | |
| CHAPTER 6 | .0 CONCLU | SION | 149 | |
| REFERENC | ES | | 151 | |

APPENDIXES