

Contents

	<u>Page</u>
Chapter 1: Introduction	1
1.1 Sequencing Batch Reactor (SBR)	1
1.2 Importance of the Study	5
1.3 The Research Project	6
1.4 Study Objectives	7
Chapter 2: Literature Review	8
2.1 General	8
2.2 SBR Technology	17
2.2.1 Time Sequencing	18
2.2.2 Sludge Wasting	20
2.2.3 Nutrient Removal	20
2.2.4 Settling Properties	50
2.3 Cycle Operation	52
2.3.1 Fill Phase	54
2.3.2 React Phase	57
2.3.3 Settle Phase	61
2.3.4 Decant Phase	61

	<u>Page</u>
2.3.5 Idle Phase	62
2.4 System Design	62
2.4.1 Cycle Times	62
2.4.2 Tank Size	63
2.4.3 Food per Mass (F/M) Ratio and Selective Pressures	64
2.5 SBR System Components	65
2.5.1 Inlet	65
2.5.2 Decanter	66
2.5.3 Aeration	67
2.6 Efficiency of SBR Process	69
2.7 SBR in Tropical Conditions	75
 Chapter 3: The Research Project	 78
3.1 Description of the SBR Plant	78
3.1.1 Introduction	78
3.1.2 Process Flow Description	79
3.2 Project Rationale	81
3.3 Experimental Design /	82
3.4 Methodology	87

	<u>Page</u>
3.4.1 Temperature	92
3.4.2 pH	92
3.4.3 Suspended Solids (SS)	93
3.4.4 Biochemical Oxygen Demand (BOD)	97
3.4.5 Chemical Oxygen Demand (COD)	100
3.4.6 Ammoniacal Nitrogen ($\text{NH}_3\text{-N}$)	102
3.4.7 Nitrate Nitrogen ($\text{NO}_3\text{-N}$)	104
3.4.8 Total Phosphorus	106
3.4.9 Statistical Analysis of Data	109
3.5 Limitation of the Study	110
Chapter 4: Results and Discussion	111
4.1 Introduction	111
4.2 Overall Results	111
4.2.1 Laboratory Results	114
4.3 Influent Wastewater	117
4.4 Performance in terms of BOD, COD and SS	124
4.4.1 BOD	126
4.4.2 COD	131
4.4.3 SS	136

	<u>Page</u>
4.5 Performance in terms of Biological Nutrient Removal	141
4.5.1 Ammoniacal Nitrogen	142
4.5.2 Nitrate Nitrogen	149
4.5.3 Phosphorus	157
4.6 Correlation Between Parameters Within Any Specified Run	165
Chapter 5: Conclusions	167
References	170
 APPENDICES	
Appendix A. Malaysian Effluent and Water Quality Standards	183
Appendix B. SBR Design Parameters	188
Appendix C. Influent Wastewater Quality	191
Appendix D. Effluent Wastewater Quality	196
Appendix E. Statistical Analysis of Data	201