

APPENDIX A

Fermentation Values for all Parameters

Table 1: Fermentation at different temperature (grape)

| Temperature | | PH | | TSS | | Glucose | | Ethanol |
|-------------|-----|--------|-------|--------|-------|---------|-------|---------|
| | | before | after | Before | after | Before | After | After |
| 28°C | R1 | 5.7 | 3.4 | 11 | 5.8 | 14.5 | 6.8 | 12.3 |
| | R2 | 5.8 | 3.5 | 10.9 | 5.5 | 14.6 | 6.5 | 12.1 |
| | R3 | 5.8 | 3.3 | 11.2 | 5.9 | 14.5 | 6.7 | 12.2 |
| | Ave | 5.8 | 3.4 | 11 | 5.8 | 14.5 | 6.8 | 12 |
| 32°C | R1 | 5.9 | 2.80 | 11.3 | 4.11 | 14.32 | 4.9 | 13.1 |
| | R2 | 5.4 | 2.32 | 11.2 | 4.4 | 14.5 | 4.9 | 13.2 |
| | R3 | 5.8 | 2.8 | 11 | 4.6 | 14.6 | 5 | 13 |
| | Ave | 5.8 | 2.8 | 11 | 4.6 | 14.5 | 5 | 13 |
| 35°C | R1 | 5.8 | 3.8 | 11.23 | 6.2 | 14.6 | 8.2 | 11.11+ |
| | R2 | 5.8 | 3.9 | 11.5 | 5.99 | 14.7 | 7.8 | 11.32+ |
| | R3 | 5.8 | 3.9 | 11.11 | 6 | 14.5 | 8 | 11.32+ |
| | Ave | 5.8 | 3.9 | 11 | 6 | 14.5 | 8 | 11.32+ |

Table 2: Fermentation at different yeast concentration(grape)

| yeast concentration | | PH | | TSS% | | Glucose Mg/ml | | Ethanol (V/V)% |
|---------------------|------------|--------|-------|--------|-------|---------------|-------|----------------|
| | | before | after | before | after | Before | After | After |
| 2 gm | R1 | 5.8 | 3.3 | 11.3 | 5.11 | 14.5 | 7.2 | 11.3 |
| | R2 | 5.8 | 3.3 | 11.5 | 5.11 | 14.6 | 6.9 | 11.5 |
| | R3 | 5.8 | 3.3 | 11.10 | 5.11 | 14.5 | 7.10 | 11.5 |
| | Ave | 5.8 | 3.3 | 11 | 5.11 | 14.5 | 7.2 | 11.5 |
| 3 gm | R1 | 5.8 | 2.8 | 11.1 | 4.3 | 14.8 | 5.5 | 12.3 |
| | R2 | 5.8 | 2.8 | 11.2 | 4.8 | 14.5 | 5.2 | 12.2 |
| | R3 | 5.8 | 2.8 | 11.2 | 4.5 | 14.4 | 5.3 | 12.12 |
| | Ave | 5.8 | 2.8 | 11 | 4.6 | 14.5 | 5.3 | 12 |
| 4 gm | R1 | 5.8 | 2.18 | 11.0 | 4.3 | 14.0 | 4.5 | 13.5 |
| | R2 | 5.8 | 2.11 | 11.2 | 4.1 | 14.5 | 4.3 | 13.5 |
| | R3 | 5.8 | 2.31 | 11.2 | 4.12 | 14.4 | 4.5 | 13.3 |
| | Ave | 5.8 | 2.1 | 11 | 4 | 14.5 | 4.5 | 13.5 |

Table 3: Fermentation at different PH (grape)

| PH | | PH | | TSS% | | Glucose | | Ethanol |
|-----|-----|--------|-------|--------|-------|---------|-------|--------------|
| | | before | after | before | After | Before | After | (V/V)% |
| 4ph | R1 | 4.0 | 2.9 | 11.3 | 6.5 | 14.5 | 7.2 | 9.12 |
| | R2 | 4.1 | 3.1 | 11.2 | 6.3 | 14 | 7.5 | 9.18 |
| | R3 | 4.3 | 3.2 | 11.1 | 6.3 | 14.6 | 7.2 | 9.00 |
| | Ave | 4 | 3.1 | 11 | 6.3 | 14.5 | 7. | 9 |
| 5ph | R1 | 5.2 | 2.7 | 11.5 | 5.2 | 14.7 | 6.6 | 10.22 |
| | R2 | 5.0 | 2.7 | 11.5 | 5.01 | 14.5 | 6.2 | 10.61 |
| | R3 | 5.1 | 2.5 | 11.9 | 5.01 | 14.5 | 6 | 10.70 |
| | Ave | 5 | 2.7 | 11 | 5 | 14.5 | 6 | 10.7 |
| 6ph | R1 | 6.1 | 2.1 | 11.5 | 4.2 | 14.6 | 4.21 | 13.24 |
| | R2 | 6.1 | 2.2 | 11.2 | 4.3 | 14.5 | 4.54 | 13.21 |
| | R3 | 6.2 | 2.2 | 11 | 4.2 | 14.2 | 4.34 | 13.00 |
| | Ave | 6 | 2 | 11 | 4.2 | 14.5 | 4.5 | 13 |

Table 4: Fermentation at different fruit condition(grape)

| Fruit condition | | PH | | TSS% | | Glucose Mg/ml | | Ethanol (V/V)% |
|--------------------|-----|--------|-------|--------|-------|------------------|-------|-------------------|
| | | before | after | before | After | Before | after | After |
| Fresh | R1 | 5.8 | 3.5 | 10.2 | 5.6 | 11.2 | 8.1 | 11.6 |
| | R2 | 5.8 | 3.6 | 10.1 | 5.9 | 11.2 | 8.4 | 11.5 |
| | R3 | 5.8 | 3.1 | 10.1 | 5.9 | 11.4 | 7.9 | 11.5 |
| | Ave | 5.8 | 3.5 | 10.2 | 5.9 | 11.2 | 8 | 11.5 |
| Rotten | R1 | 5.8 | 2.3 | 11.5 | 4.7 | 14.9 | 5 | 13.2 |
| | R2 | 5.8 | 2.8 | 11.3 | 4.8 | 14.5 | 5.2 | 13.1 |
| | R3 | 5.8 | 2.9 | 11.2 | 4.8 | 14.8 | 5.4 | 13.1 |
| | Ave | 5.8 | 2.8 | 11.5 | 4.8 | 14.5 | 5 | 13 |

Table 5: Fermentation at different days(grape)

| Days | | PH | | TSS% | | Glucose Mg/ml | | Ethanol (V/V)% |
|-------|------------|--------|-------|--------|-------|------------------|-------|-------------------|
| | | before | after | before | after | Before | after | After |
| 1day | R1 | 5.8 | 3.5 | 11.2 | 6.2 | 14.5 | 6.2 | 11.8 |
| | R2 | 5.8 | 3.5 | 11.2 | 6.2 | 14.6 | 6.2 | 11.9 |
| | R3 | 5.8 | 3.5 | 11.4 | 6.6 | 14.5 | 6.1 | 11.9 |
| | Ave | 5.8 | 3.5 | 11 | 6.4 | 14.5 | 6 | 11.9 |
| 2days | R1 | 5.8 | 2.2 | 11.2 | 4. | 14.6 | 4.9 | 13.5 |
| | R2 | 5.8 | 2.1 | 11.3 | 4.2 | 14.5 | 4.9 | 13.2 |
| | R3 | 5.8 | 2.3 | 11.2 | 4.3 | 14.7 | 4.8 | 13.4 |
| | Ave | 5.8 | 2.11 | 11 | 4.2 | 14.5 | 4.9 | 13.5 |
| 3days | R1 | 5.8 | 2.8 | 11.1 | 5.3 | 14.1 | 5.3 | 12.2 |
| | R2 | 5.8 | 2.9 | 11.3 | 5.2 | 14.3 | 5.2 | 12.1 |
| | R3 | 5.8 | 2.8 | 11 | 5.1 | 14.6 | 5.1 | 12.1 |
| | Ave | 5.8 | 2.8 | 11 | 5.2 | 14.5 | 5.3 | 12 |

Table 6: Fermentation whit enzymatic hydrolysis(grape)

| Enzyme | | PH | | TSS% | | Glucose Mg/ml | | Ethanol (V/V)% |
|-----------|------------|------------|------------|-----------|-------------|------------------|----------|-------------------|
| | | before | after | before | After | Before | after | After |
| yeast | R1 | 5.8 | 2.5 | 12 | 5.2 | 15.5 | 6.2 | 13.1 |
| | R2 | 5.8 | 2.5 | 12.1 | 5.3 | 15.4 | 6.1 | 13 |
| | R3 | 5.8 | 2.4 | 12.2 | 5.2 | 15.5 | 6.1 | 13.1 |
| | Ave | 5.8 | 2.5 | 12 | 5.2 | 15.5 | 6 | 13 |
| cellulase | R1 | 5.8 | 4.2 | 12 | 7.6 | 15.3 | 8.2 | 11.1 |
| | R2 | 5.8 | 4.1 | 12.1 | 7.5 | 15.2 | 8.2 | 11.3 |
| | R3 | 5.8 | 4.1 | 12.1 | 7.4 | 15.2 | 8.1 | 11.1 |
| | Ave | 5.8 | 4.1 | 12 | 7.5 | 15.5 | 8 | 11 |
| amylase | R1 | 5.8 | 3.2 | 12.0 | 6.11 | 15.5 | 7.1 | 12.2 |
| | R2 | 5.8 | 3.3 | 12.1 | 6.13 | 15.5 | 7.2 | 12.12 |
| | R3 | 5.8 | 3.0 | 12.3 | 6.11 | 15.3 | 7.2 | 12.0 |
| | Ave | 5.8 | 3.2 | 12 | 6.11 | 15.5 | 7 | 12 |

Table 7: Fermentation of different fruit part(grape)

| Fruit Part | | PH | | TSS% | | Glucose Mg/ml | | Ethanol (V/V)% |
|------------|-----|--------|-------|--------|-------|------------------|-------|-------------------|
| | | before | after | before | After | Before | after | After |
| Skin | R1 | 5.8 | 3.8 | 10.4 | 9.1 | 11.1 | 9.8 | 10.2 |
| | R2 | 5.8 | 3.5 | 10.5 | 9.3 | 11.2 | 9.9 | 10.1 |
| | R3 | 5.8 | 3.7 | 10.5 | 9.3 | 11.2 | 9.8 | 10.3 |
| | Ave | 5.8 | 3.8 | 10.5 | 9.3 | 11.2 | 9.8 | 10.3 |
| pulp | R1 | 5.8 | 2.6 | 12.4 | 6.2 | 15.6 | 5.5 | 13.2 |
| | R2 | 5.8 | 2.5 | 12.6 | 6.2 | 15.3 | 5.2 | 13.2 |
| | R3 | 5.8 | 2.2 | 12.5 | 6.8 | 15.1 | 5.3 | 13.0 |
| | Ave | 5.8 | 2.5 | 12.5 | 6.5 | 15.3 | 5.5 | 13 |
| Maxi | R1 | 5.8 | 3.1 | 11.5 | 7.4 | 13.1 | 6.1 | 11 |
| | R2 | 5.8 | 3.2 | 11.5 | 7.5 | 13.1 | 6.2 | 11 |
| | R3 | 5.8 | 3.1 | 11.5 | 7.5 | 13 | 6.2 | 11.2 |
| | Ave | 5.8 | 3.11 | 11.5 | 7.5 | 13 | 6.2 | 11 |

Table 8: Fermentation at different temperature(apple)

| Temperature | | PH | | TSS | | Glucose | | Ethanol |
|-------------|------------|--------|-------|--------|-------|---------|-------|------------|
| | | before | after | before | after | Before | After | After |
| 28°C | R1 | 5.8 | 3.8 | 10.1 | 4.8 | 12.1 | 6.3 | 7.5 |
| | R2 | 5.8 | 3.8 | 10.3 | 4.9 | 12.3 | 6.3 | 7.5 |
| | R3 | 5.8 | 3.7 | 10.3 | 4.9 | 12.2 | 6.2 | 7.4 |
| | Ave | 5.8 | 3.8 | 10 | 4.9 | 12 | 6.3 | 7.5 |
| 32°C | R1 | 5.8 | 3.2 | 10.2 | 4.1 | 12.2 | 5.4 | 9.2 |
| | R2 | 5.8 | 3.2 | 10.2 | 4.2 | 12 | 5.5 | 9.3 |
| | R3 | 5.8 | 3 | 10.0 | 4.0 | 12 | 5.6 | 9.4 |
| | Ave | 5.8 | 3 | 10 | 4 | 12 | 5.5 | 9.3 |
| 35°C | R1 | 5.8 | 4.4 | 10.2 | 5.3 | 12.4 | 7.7 | 6.4 |
| | R2 | 5.8 | 4.1 | 10.1 | 5.2 | 12.2 | 7.8 | 6.8 |
| | R3 | 5.8 | 4.1 | 10 | 5.3 | 12 | 7.8 | 6.7 |
| | Ave | 5.8 | 4.1 | 10 | 5.3 | 12 | 7.8 | 6.8 |

Table 9: Fermentation at different yeast concentration(apple)

| yeast concentration | | PH | | TSS% | | Glucose Mg/ml | | Ethanol (V/V)% |
|---------------------|------------|--------|-------|--------|-------|---------------|-------|----------------|
| | | before | after | before | after | Before | After | After |
| 2 gm | R1 | 5.8 | 3 | 10.2. | 6.2 | 12.2 | 6.2 | 7.5 |
| | R2 | 5.8 | 3.2 | 10.3 | 6.2 | 12.1 | 6.4 | 7.4 |
| | R3 | 5.8 | 3.2 | 10.1 | 6 | 12 | 6.2 | 7.5 |
| | Ave | 5.8 | 3.1 | 10 | 6 | 12.1 | 6 | 7.5 |
| 3 gm | R1 | 5.8 | 2.8 | 10.1 | 4.7 | 12.3 | 5.5 | 8.5 |
| | R2 | 5.8 | 2.8 | 10.1 | 4.8 | 12.2 | 5.6 | 8.5 |
| | R3 | 5.8 | 2.7 | 10.1 | 4.8 | 12 | 5.5 | 8.5 |
| | Ave | 5.8 | 2.8 | 10.1 | 4.8 | 12 | 5.5 | 8.5 |
| 4 gm | R1 | 5.8 | 2.3 | 10.0 | 4.2 | 12.3 | 4.8 | 9.7 |
| | R2 | 5.8 | 2.3 | 10.1 | 4.0 | 12.3 | 4.6 | 9.43 |
| | R3 | 5.8 | 2.4 | 10.1 | 4.1 | 12.1 | 4.7 | 9.92 |
| | Ave | 5.8 | 2.3 | 10 | 4.1 | 12 | 4.8 | 9.8 |

Table 10: Fermentation at different PH(apple)

| PH | | PH | | TSS% | | Glucose Mg/ml | | Ethanol (V/V)% |
|-----|------------|--------|-------|--------|-------|------------------|-------|-------------------|
| | | before | after | before | After | Before | After | |
| 4ph | R1 | 4.1 | 3.4 | 10.4 | 7.7 | 10.2 | 7.2 | 7.60 |
| | R2 | 4.2 | 3.2 | 10.4 | 7.5 | 10.2 | 7 | 7.70 |
| | R3 | 4.1 | 3.4 | 10.4 | 7.5 | 10.2 | 7.1 | 7.70 |
| | Ave | 4.0 | 3.4 | 10.4 | 7.5 | 12.2 | 7 | 7.70 |
| 5ph | R1 | 5.0 | 3.2 | 10.8 | 5.1 | 11.8 | 5.5 | 8.40 |
| | R2 | 5.1 | 3.1 | 10.8 | 5.2 | 11.8 | 5.6 | 8.55 |
| | R3 | 5.0 | 3.1 | 10.8 | 5.5 | 11.8 | 5.8 | 8.52 |
| | Ave | 5.0 | 3.1 | 10.8 | 5.5 | 11.8 | 5.7 | 8.5 |
| 6ph | R1 | 6.1 | 2.2 | 10.8 | 4.5 | 12.5 | 4.9 | 9.82 |
| | R2 | 6.0 | 2.0 | 10.8 | 4.7 | 12.5 | 5.0 | 9.83 |
| | R3 | 6.0 | 2.4 | 10.8 | 4.2 | 12.5 | 4.7 | 9.90 |
| | Ave | 6.0 | 2.2 | 10.8 | 4.5 | 12.2 | 4.9 | 9.90 |

Table 11: Fermentation at different fruit condition(apple)

| Fruit condition | | PH | | TSS% | | Glucose Mg/ml | | Ethanol (V/V)% |
|-----------------|-----|--------|-------|--------|-------|---------------|-------|----------------|
| | | before | after | before | After | Before | after | After |
| Fresh | R1 | 5.8 | 3.8 | 10 | 6.3 | 11.2 | 8.4 | 7.8 |
| | R2 | 5.8 | 4.0 | 10 | 6.4 | 11.1 | 8.3 | 7.8 |
| | R3 | 5.8 | 3.9 | 10 | 6.1 | 11.4 | 8.2 | 7.6 |
| | Ave | 5.8 | 3.8 | 10 | 6.3 | 11.4 | 8.3 | 7.8 |
| Rotten | R1 | 5.8 | 3 | 11.5 | 4.8 | 12.2 | 5.5 | 9.3 |
| | R2 | 5.8 | 3 | 11.5 | 4.6 | 12.1 | 5.5 | 9.2 |
| | R3 | 5.8 | 3 | 11.5 | 5 | 12 | 5.5 | 9.2 |
| | Ave | 5.8 | 3 | 11.5 | 4.9 | 12 | 5.5 | 9.2 |

Table 12: Fermentation at different days(apple)

| Days | | PH | | TSS% | | Glucose | | Ethanol |
|-------|------------|--------|-------|--------|-------|---------|-------|-------------|
| | | before | after | before | after | Before | after | (V/V)% |
| 1day | R1 | 5.8 | 3.7 | 10 | 6.4 | 12 | 7.1 | 6.23 |
| | R2 | 5.8 | 3.8 | 10 | 6.3 | 12 | 7.2 | 6.22 |
| | R3 | 5.8 | 3.8 | 10 | 6.3 | 12 | 7.0 | 6.23 |
| | Ave | 5.8 | 3.8 | 10 | 6.3 | 12 | 7 | 6.23 |
| 2days | R1 | 5.8 | 2.12 | 10 | 4.5 | 12 | 5.2 | 9.21 |
| | R2 | 5.8 | 2.13 | 10 | 4.9 | 12 | 5.2 | 9.22 |
| | R3 | 5.8 | 2.12 | 10 | 4.9 | 12 | 5.1 | 9.22 |
| | Ave | 5.8 | 2.11 | 10 | 4.9 | 12 | 5.2 | 9.22 |
| 3days | R1 | 5.8 | 3.1 | 10 | 5.4 | 12 | 5.8 | 7.42 |
| | R2 | 5.8 | 3.2.5 | 10 | 5.2 | 12 | 5.9 | 7.44 |
| | R3 | 5.8 | 3.0 | 10 | 5.4 | 12 | 5.9 | 7.43 |
| | Ave | 5.8 | 3.0 | 10 | 5.4 | 12 | 5.9 | 7.42 |

Table 13: Fermentation whit enzymatic hydrolysis(apple)

| Enzyme | | PH | | TSS% | | Glucose Mg/ml | | Ethanol (V/V)% |
|-----------|-----|--------|-------|--------|-------|------------------|-------|-------------------|
| | | Before | after | before | After | Before | after | After |
| yeast | R1 | 5.8 | 2.8 | 11 | 6.9 | 12.5 | 8.5 | 9.7 |
| | R2 | 5.8 | 2.9 | 11 | 6.8 | 12.5 | 8.7 | 9.6 |
| | R3 | 5.8 | 2.8 | 11 | 6.8 | 12.5 | 8.6 | 9.6 |
| | Ave | 5.8 | 2.8 | 11 | 6.8 | 12.5 | 8.6 | 9.6 |
| cellulase | R1 | 5.8 | 3.7 | 11 | 9 | 12.5 | 9.9 | 6.32 |
| | R2 | 5.8 | 3.9 | 11 | 9.3 | 12.5 | 9.8 | 6.42 |
| | R3 | 5.8 | 3.7 | 11 | 9 | 12.5 | 9.9 | 6.12 |
| | Ave | 5.8 | 3.7 | 11 | 9 | 12.5 | 9.9 | 6.42 |
| amylase | R1 | 5.8 | 3.3 | 11 | 7.9 | 12.5 | 9.2 | 8.2 |
| | R2 | 5.8 | 3.2 | 11 | 7.8 | 12.5 | 9.1 | 8.1 |
| | R3 | 5.8 | 3.2 | 11 | 7.8 | 12.5 | 9.2 | 8.2 |
| | Ave | 5.8 | 3.2 | 11 | 7.8 | 12.5 | 9.2 | 8.2 |

Table 14: Fermentation of different fruit part(apple)

| Fruit Part | | PH | | TSS% | | Glucose Mg/ml | | Ethanol (V/V)% |
|------------|-----|--------|-------|--------|-------|------------------|-------|-------------------|
| | | before | after | before | After | Before | after | After |
| Skin | R1 | 5.8 | 4.2 | 10.2 | 9.1 | 11.2 | 8.2 | 6.37 |
| | R2 | 5.8 | 4.2 | 10.2 | 9.3 | 11.2 | 8.1 | 6.27 |
| | R3 | 5.8 | 4.2 | 10.2 | 9.2 | 11.2 | 8.0 | 6.17 |
| | Ave | 5.8 | 4.2 | 10.2 | 9.2 | 11.2 | 8 | 6.17 |
| pulp | R1 | 5.8 | 2.8 | 11.5 | 6.7 | 15 | 6.2 | 9.5 |
| | R2 | 5.8 | 2.9 | 11.5 | 6.4 | 15 | 6.2 | 9.5 |
| | R3 | 5.8 | 2.8 | 11.5 | 6.8 | 15 | 6.0 | 9.4 |
| | Ave | 5.8 | 2.8 | 11.5 | 6.8 | 15 | 6.0 | 9.5 |
| Maxi | R1 | 5.8 | 3.7 | 11 | 7.8 | 14.2 | 7.3 | 8.8 |
| | R2 | 5.8 | 3.8 | 11 | 7.8 | 14.2 | 7.3 | 8.8 |
| | R3 | 5.8 | 3.8 | 11 | 7.9 | 14.2 | 7.2 | 8.9 |
| | Ave | 5.8 | 3.8 | 11 | 7.8 | 14.2 | 7.3 | 8.8 |

List of Publications

Norah, HA. Sharif, ABMH and Hadeel, MA. (2011). Bioethanol production from rotten apple fruit biomass. Scientific Research and Essay (Under review).

Hossain ABMS, Ahmed S, Hadeel Alyamani, Norah Ahmed and M. Sufian. 2011. Bioethanol fuel production from rotten banana as an environmental waste management and sustainable energy. African Journal of Microbiology Research. 5:596-598. (ISI).

Hadeel A, ABMS Hossain, K. Latifa A. Norah. 2011. Bioethanol fuel production from rambutan fruit biomass as reducing agent of global warming and greenhouse gases. Afr. J. Biotech. 10: 10157-10165. (ISI).

Hadeel, MA, Sharif, ABMH,.and Norah, HA. (2011). Bioethanol production from rotten rambutan fruit biomass. 2011. African Journal of Biotechnology. (Accepted).