LIST OF TABLES

NO.	TITLE	PAGE
3.1	Taguchi two levels design with four factors	23
3.2	High and Low setting of parameters studied	25
3.3	Actual value of experimental design	25
4.1	Results for kerf width and spark gap	36
4.2	Results for material removal rate	37
4.3	Results for surface roughness	38
4.4	S/N ratio of surface roughness	40
4.5	S/N ratio response table for surface roughness	41
4.6	ANOVA for surface roughness	43
4.7	S/N ratio of material removal rate	45
4.8	S/N ratio response table for material removal rate	46
4.9	ANOVA for material removal rate	47
4.10	Significant factors for machining responses	49
4.11	Predicted machining responses	49
4.12	Machining parameters for confirmation tests	51
4.13	Results of confirmation tests	51
4.14	Margin of error between confirmation test and predicted results	52