



SEKSYEN TEKNOLOGI FOUNDRY

Dimensi pencorak

Dimensi produk

Nama pelanggan : Ammp, um - Gantry Machine
No. Lukisan : _____
Nama Produk : Pm 2013 - MD1
Tarikh : 22/7/13 - 23/8/13
No.Salinan : _____

Point	Spec.	Actual	Result	Point	Spec.	Actual	Result
1.	730.0	736.9		17.	710.0	715.0	
2.	710.0	717.0		18.	730.	734.4	
3.	700.0	700.0		19.	316.0	319.0	
4.	640.0	643.0		20.	306.0	311.6	
5.	72.2	66.0		21.	300.0	303.6	
6.	45.0	45.7		22.	166.5	163.4	
7.	45.0	46.0		23.	28.2	23.5	
8.	630.0	636.0		24.	70.0	71.1	
9.	72.2	66.0		25.	200.0	200.0	
10.	40.0	39.0		26.	203.2	201.5	
11.	70.0	69.7		27.	246.0	248.0	
12.	200.0	200.0		28.	300.0	303.6	
13.	246.0	248.0		29.	21.4	21.5	
14.	300.0	304.0		30.	172.0	173.3	
15.	316.0	319.0		31.	162.0	159.7	
16.	40.0	39.0		32.	150.0	152.9	
				33.	132.0	135.3	

Keputusan : _____

Ulasan : _____

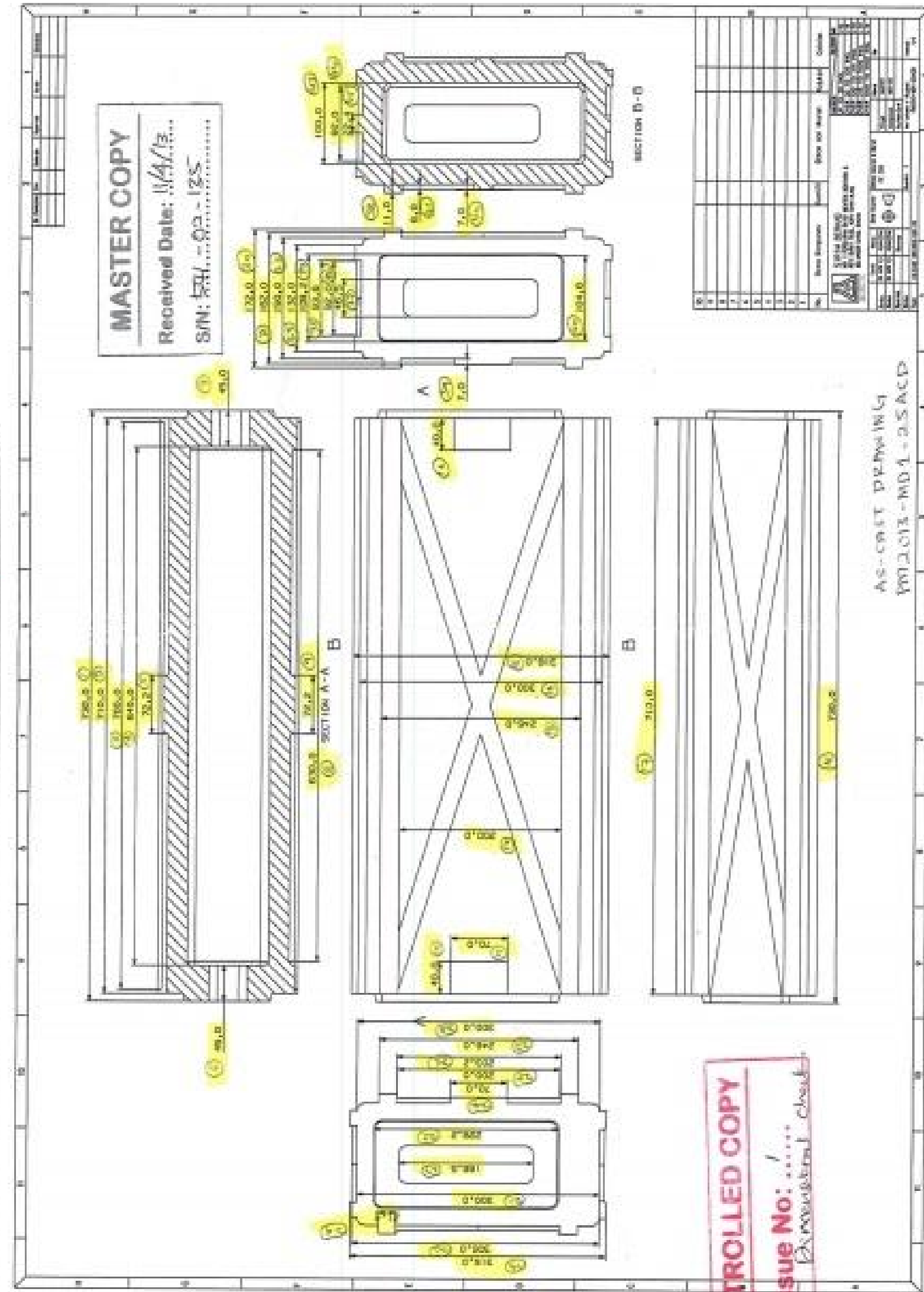
Disediakan oleh : _____ Diperiksa oleh : _____

Tandatangan : [Signature]
Nama : Alias B. Idris
Jawatan : Technician
Foundry Technology Section
Tarikh : Plant Design & Engineering Centre
SIRIM Berhad

23/8/13

Tandatangan : [Signature]
Nama : Kamarullail B. Mahad
Jawatan : Senior Assistant Researcher
Foundry Technology Section
Tarikh : Plant Design & Engineering Centre
SIRIM Berhad

23/8/13





SEKSYEN TEKNOLOGI FAUNDRI

Dimensi pencorak Dimensi produk

Nama pelanggan : _____
No. Lukisan : _____
Nama Produk : Pm 2013 - MD 1
Tarikh : _____
No.Salinan : _____

Point	Spec.	Actual	Result	Point	Spec.	Actual	Result
34.	105.2	109.2					
35.	93.6	93.2					
36.	92.0	92.4					
37.	46.5	43.0					
38.	11.0	10.3					
39.	7.0	7.5					
40.	104.6	109.8					
41.	6.0	5.0					
42.	7.0	7.5					
43.	100.0	100.0					
44.	92.0	93.2					
45.	22.4	26.3					

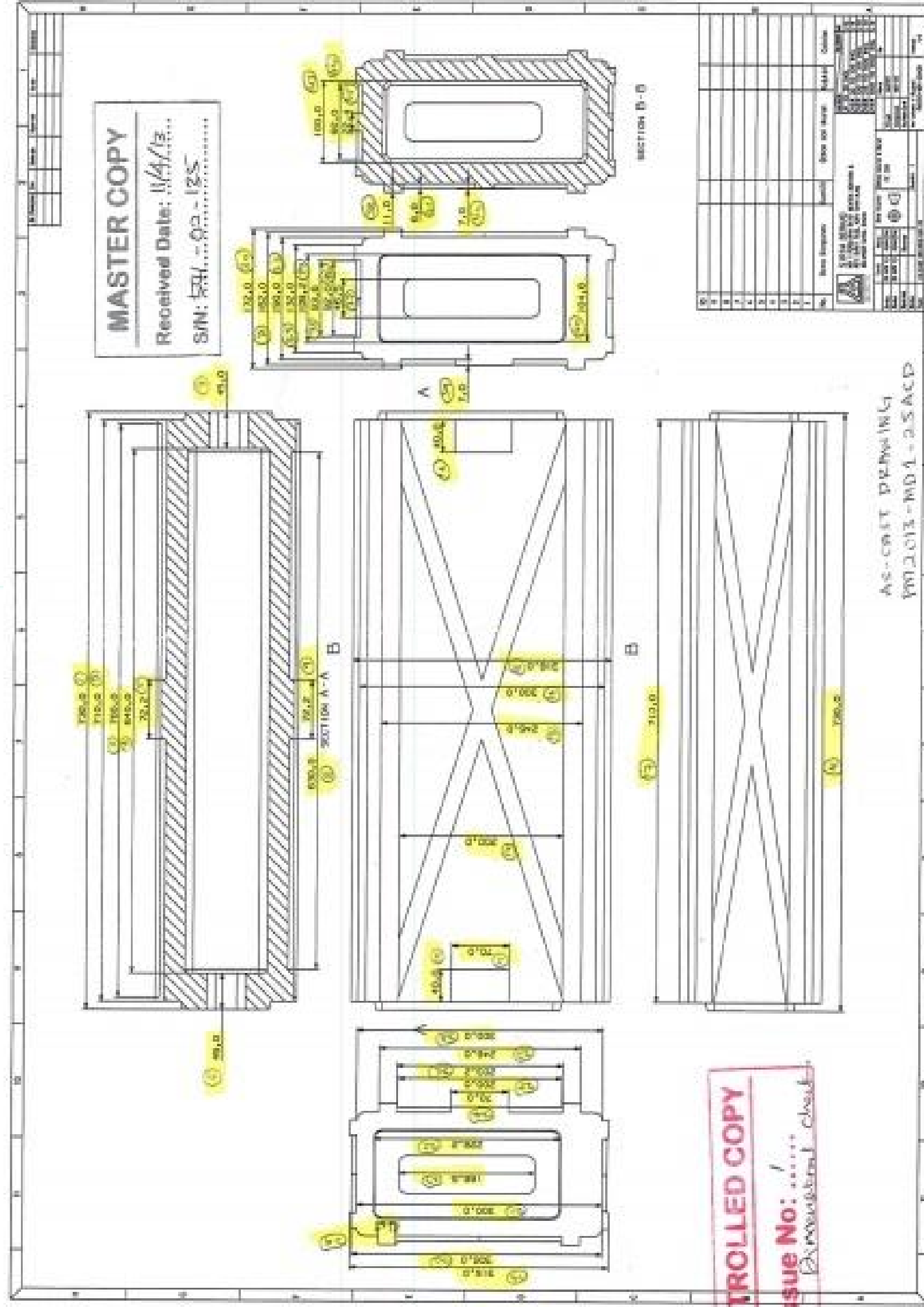
Keputusan : _____

Ulasan : _____

Disediakan oleh : _____ Diperiksa oleh : _____

Tandatangan : [Signature]
Nama : Alias B. Idris
Jawatan : Technician
Foundry Technology Section
Tarikh : Plant Design & Engineering Centre
SIRIM Berhad
23/8/13

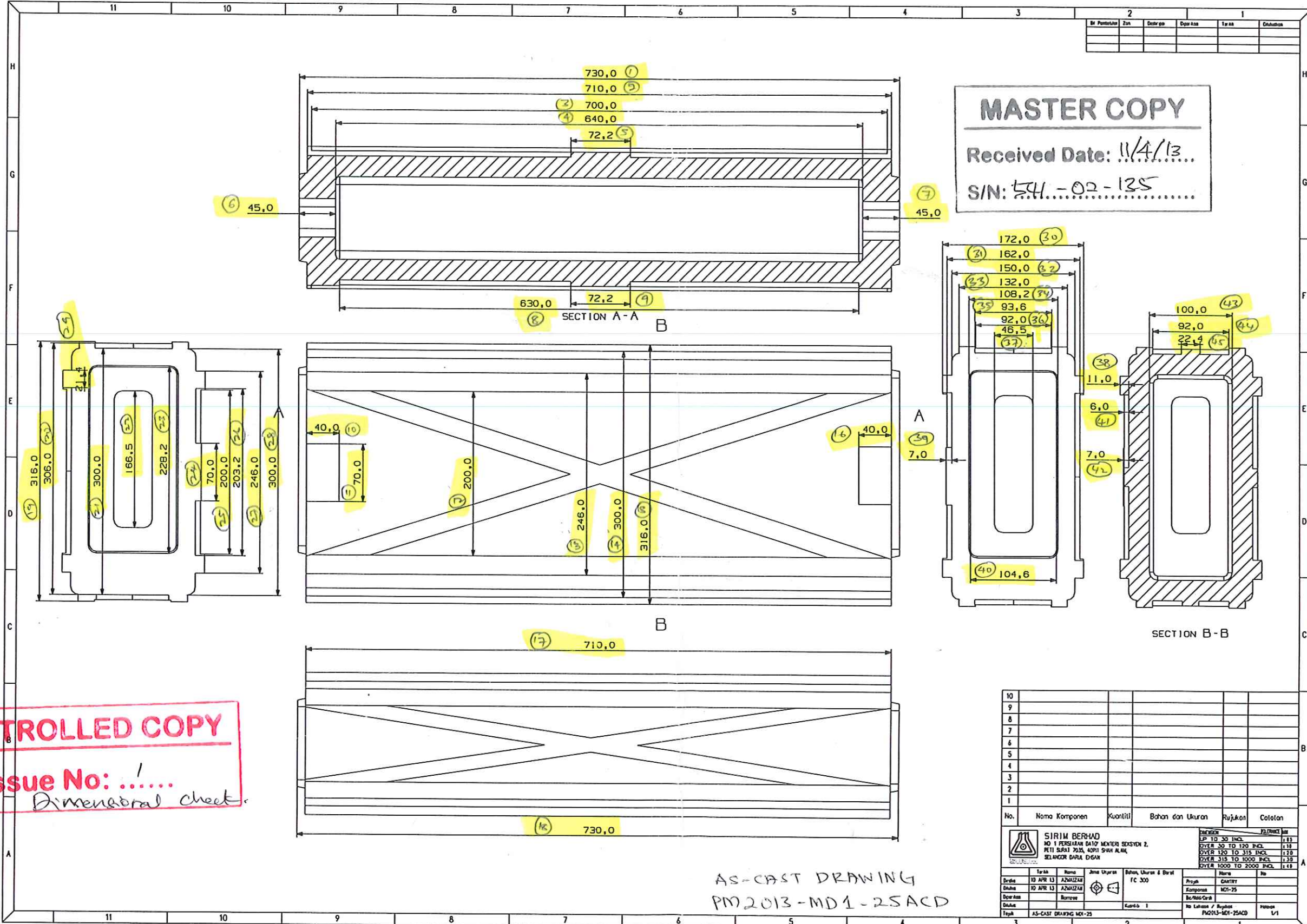
Tandatangan : [Signature]
Nama : Kamarullail B. Mahad
Jawatan : Senior Assistant Researcher
Foundry Technology Section
Tarikh : Plant Design & Engineering Centre
SIRIM Berhad
23/8/13



No.	Revisi	Uraian	Tgl.	Uraian

As-built Drawing
PM 2013 - MD 1 - 2.5 ACD

CONTROLLED COPY
Issue No: 0001
Revised: 23/8/13



MASTER COPY
 Received Date: 11/4/13
 SIN: 541-02-125

CONTROLLED COPY
 Issue No:
 Dimensional check.

AS-CAST DRAWING
 PM2013-MD1-25ACD

10					
9					
8					
7					
6					
5					
4					
3					
2					
1					
No.	Nama Komponen	Kuantiti	Bahan dan Ukuran	Rujukan	Cetakan
SIRIM BERHAD NO 1 PERSEKUTUAN BANGLO MENTERI SEKSYEN 2, PETI SURAT 2015, 40011 SHAH ALAM, SELANGOR DARUL EHSAN.					
			BERSEKUTUAN S.P. 10 TO 30 INCH (1:15) OVER 30 TO 120 INCH (1:10) OVER 120 TO 315 INCH (1:7.5) OVER 315 TO 1000 INCH (1:5) OVER 1000 TO 2000 INCH (1:4)		
Terbit	10 APR 13	AZHAZZAM	Jenis Ukuran	Bahan, Ukuran & Berat	FC 300
Dibina	10 APR 13	AZHAZZAM			
Diperiksa					
Dibina					
Tajuk	AS-CAST DRAWING MD-25				
			No. Lajinan / Reput PM013-MD1-25ACD		
			No. Cetakan 1/1		