



HELAIAN PEMERIKSAAN DIMENSI

Form No. : QSF01-067-07

Issue No : 4 Rev. 0

Page 1 of 1

SEKSYEN TEKNOLOGI FAUNDRI

Dimensi pencorak

Dimensi produk

Nama pelanggan : Ammp, Um - Gantry Machine

No. Lukisan : _____

Nama Produk : Pm 2013 - Test 2

Tarikh : 22/7/13 - 23/8/13

No.Salinan : _____

Point	Spec.	Actual	Result	Point	Spec.	Actual	Result
1.	210.0	207.3		17.	80.6	84.0	
2.	205.0	210.0		18.	10.0	10.5	
3.	105.0	107.5		19.	17.1	14.0	
4.	31.8	33.5		20.	35.0	35.0	
5.	86.5	85.5		21.	71.8	72.0	
6.	436.8	435.0		22.	69.2	74.2	
7.	65.0	65.0		23.	70.0	73.6	
8.	40.0	37.0		24.	210.0	207.3	
9.	100.0	105.8		25.	125.0	129.4	
10.	5.0	8.0		26.	200.0	199.0	
11.	200.0	204.0		27.	80.0	81.4	
12.	49.5	55.0		28.	161.9	161.8	
13.	329.9	332.0		29.	86.5	86.5	
14.	70.0	69.0		30.	156.8	157.2	
15.	70.0	69.0		31.	150.0	150.0	
16.	70.0	70.0		32.	60.0	57.7	
				33.	45.0	44.8	

Keputusan : _____

Ulasan : _____

Disediakan oleh : _____

Diperiksa oleh : _____

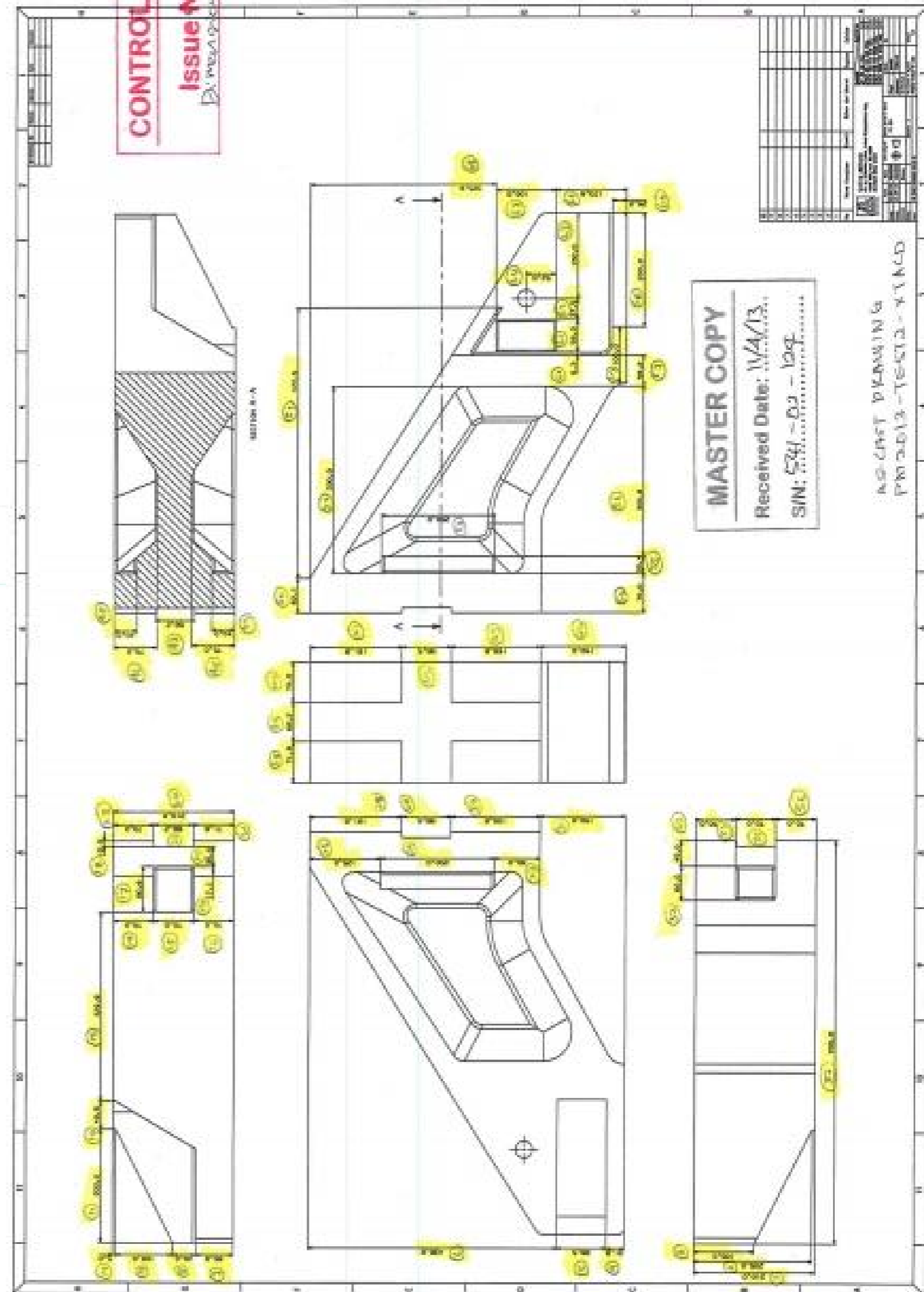
Tandatangan :

Tandatangan :

Nama : Alias B. Idris
Jawatan : Technician
Foundry Technology Section
Tarikh : Plant Design & Engineering Centre
SIRIM Berhad

Nama : Kamarullail B. Mahad
Jawatan : Senior Assistant Researcher
Foundry Technology Section
Tarikh : Plant Design & Engineering Centre
SIRIM Berhad 23/8/2013

23/8/13





SEKSYEN TEKNOLOGI FAUNDRI

Dimensi pencorak

Dimensi produk

Nama pelanggan : _____

No. Lukisan : _____

Nama Produk : PM 2013 - Test 2

Tarikh : _____

No.Salinan : _____

Point	Spec.	Actual	Result
34.	70.0	68.0	
35.	70.0	69.3	
36.	70.0	68.8	
37.	705.0	710.0	
38.	71.8	74.4	
39.	68.2	65.2	
40.	70.0	70.0	
41.	161.8	161.8	
42.	86.5	86.5	
43.	156.8	157.2	
44.	150.0	150.0	
45.	40.0	40.0	
46.	75.0	74.0	
47.	68.2	65.5	
48.	75.0	74.0	
49.	40.0	40.0	
50.	62.1	59.3	

Point	Spec.	Actual	Result
51.	477.5	480.0	
52.	330.0	336.0	
53.	200.0	199.0	
54.	70.0	68.8	
55.	29.7	29.3	
56.	200.6	202.3	
57.	55.2	54.8	
58.	200.0	204.0	
59.	100.0	100.0	
60.	6.3	6.3	
61.	56.0	62.0	
62.	37.5	37.8	
63.	150.0	152.0	
64.	52.8	52.3	
65.	25.0	26.6	
66.	123.6	123.2	
67.	105.5	107.0	

Keputusan : _____

Ulasan : _____

Disediakan oleh :

Diperiksa oleh :

Tandatangan :

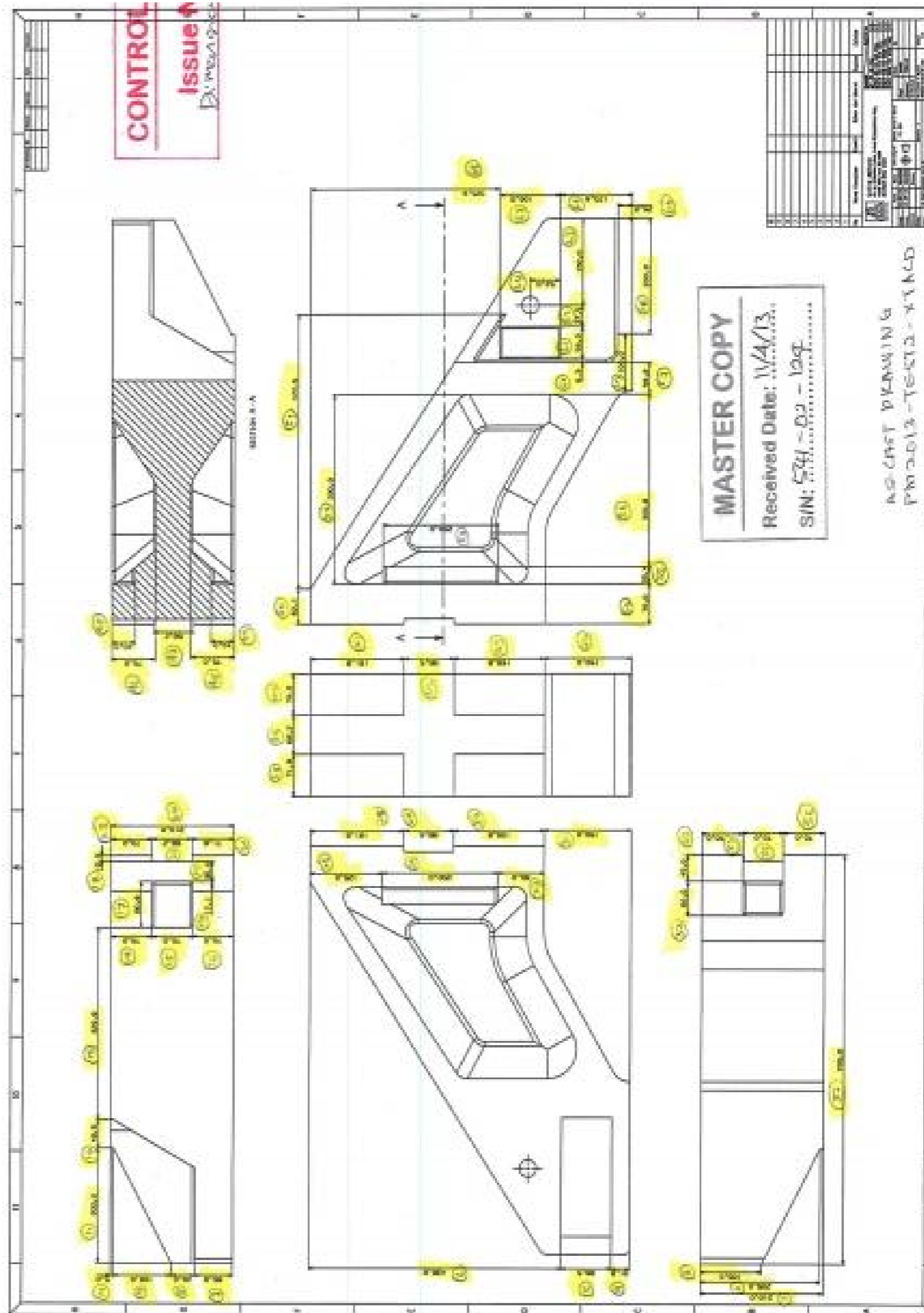
Nama : Alias B. Idris
 Jawatan : Technician
Foundry Technology Section
 Tarikh : Plant Design & Engineering Centre
SIRIM Berhad

Tandatangan :

Nama : Kamarullail B. Mahad
 Jawatan : Senior Assistant Researcher
Foundry Technology Section
 Tarikh : Plant Design & Engineering Centre
SIRIM Berhad

23/8/13

23/8/13





HELAIAN PEMERIKSAAN DIMENSI

Form No. : QSF01-067-07

Issue No : 4 Rev. 0

Page 1 of 1

SEKSYEN TEKNOLOGI FAUNDRI

Dimensi pencorak

Dimensi produk

Nama pelanggan : _____

No. Lukisan : _____

Nama Produk : Pm 2013 - Test 2

Tarikh : _____

No.Salinan : _____

Point	Spec.	Actual	Result	Point	Spec.	Actual	Result
68.	325.9	326.0					

Keputusan : _____

Ulasan : _____

Disediakan oleh : _____

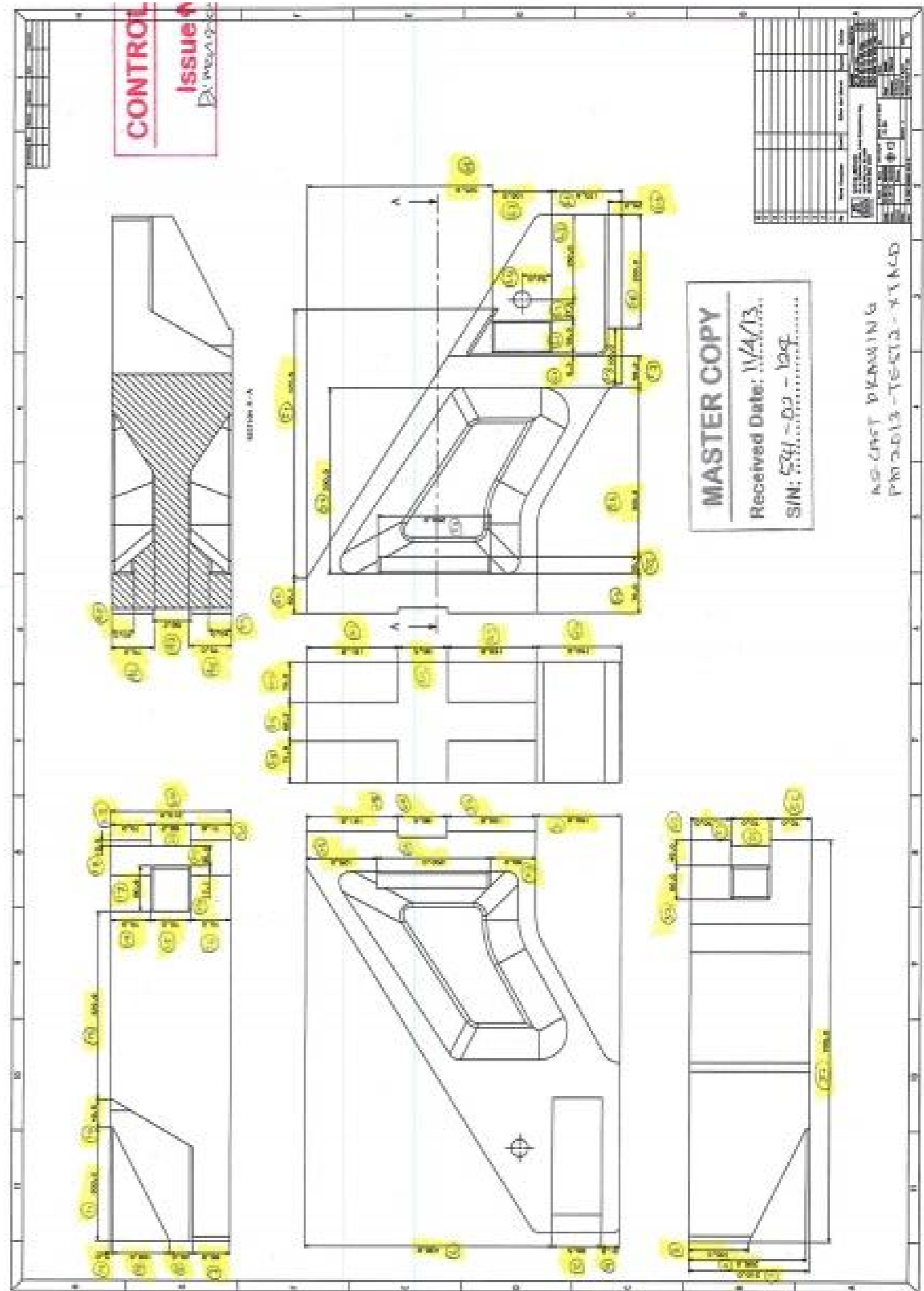
Diperiksa oleh : _____

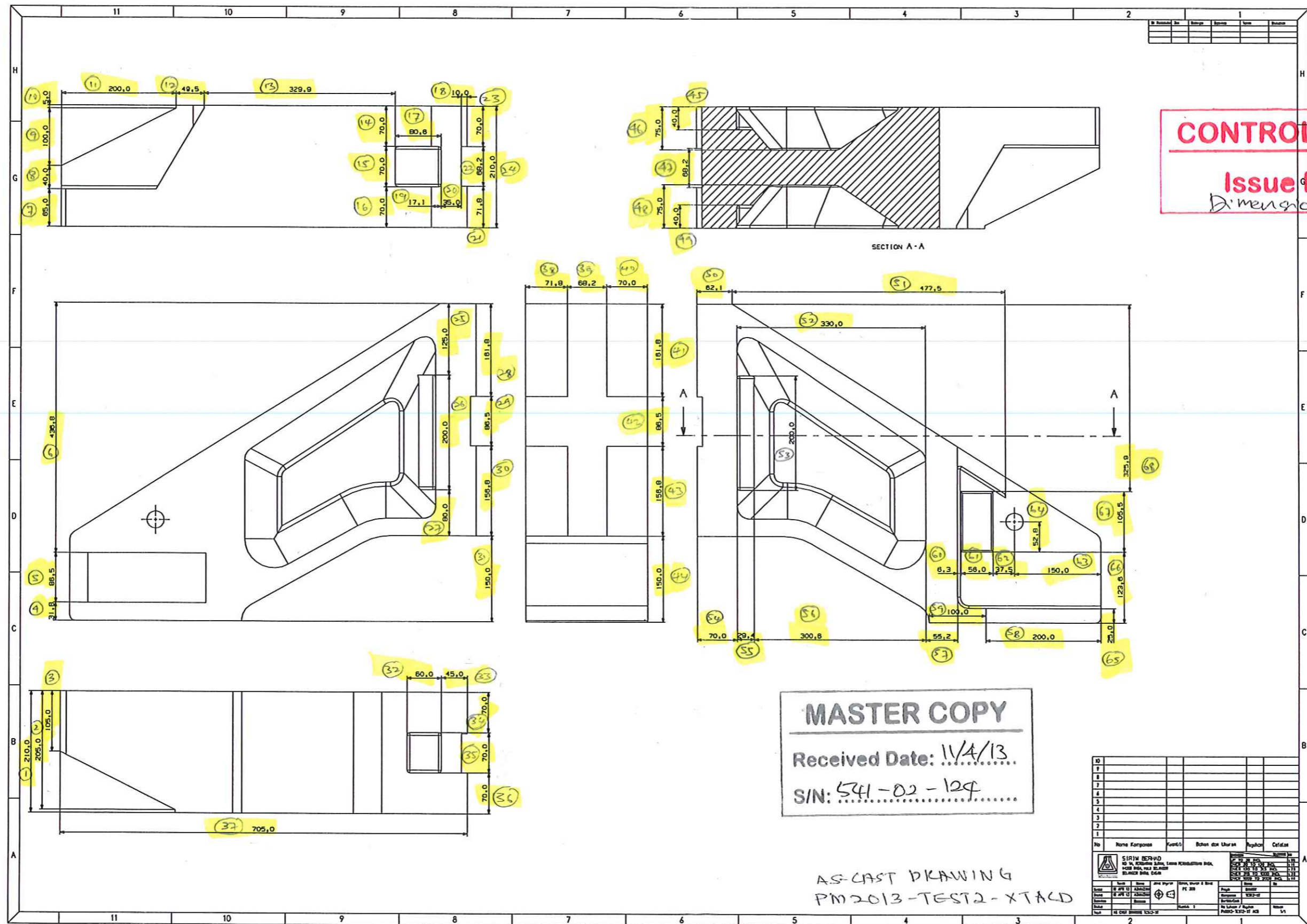
Tandatangan :
 Nama : Alias B. Idris
 Jawatan : Technician
Foundry Technology Section
 Tarikh : Plant Design & Engineering Centre
SIRIM Berhad

Tandatangan :
 Nama : Ranidattul B. Mahad
 Jawatan : Senior Assistant Researcher
Foundry Technology Section
 Tarikh : Plant Design & Engineering Centre
SIRIM Berhad

23/8/13

23/8/2013





CONTROLLED COPY
 Issue No: !.....
 Dimensi dan check

MASTER COPY
 Received Date: 11/4/13
 SIN: 541-02-129

AS-CAST DRAWING
 PM2013-TEST2-XTACD

No	Revisi	Uraian	Tgl

No	Nama Korporasi	Kantor	Alamat dan Urutan	Telepon	Celax
1	SIRIM BERHAD	10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100			