



SEKSYEN TEKNOLOGI FAUNDRI

Dimensi pencorak  Dimensi produk

Nama pelanggan : Ammp, um - Gantry Machine

No. Lukisan : \_\_\_\_\_

Nama Produk : Pm 2013 - MD 2

Tarikh : 22/7/13 - 23/8/13

No.Salinan : \_\_\_\_\_

Point	Spec.	Actual	Result
1.	15.0	12.6	
2.	80.2	79.3	
3.	10.0	11.2	
4.	89.5	90.4	
5.	250.0	249.2	
6.	80.2	79.5	
7.	15.0	12.0	
8.	88.0	90.8	
9.	95.0	99.2	
10.	60.0	61.4	
11.	104.0	105.4	
12.	173.0	175.7	
13.	250.0	248.2	
14.	520.0	518.0	
15.	259.0	259.0	
16.	275.0	274.0	

Point	Spec.	Actual	Result
17.	7.0	6.3	
18.	32.0	31.0	
19.	229.0	227.0	
20.	245.0	244.0	
21.	80.2	79.5	
22.	89.5	90.4	
23.	80.2	79.3	
24.	50.0	46.3	
25.	32.0	31.0	
26.	27.0	24.6	
27.	33.0	32.8	
28.	18.0	17.2	
29.	49.0	49.6	
30.	40.0	40.7	
31.	20.0	19.6	
32.	57.0	57.2	
33.	33.0	32.4	

Keputusan : \_\_\_\_\_

Ulasan : \_\_\_\_\_

Disediakan oleh :

Diperiksa oleh :

Tandatangan : [Signature]

Nama : Alias B. Idris

Jawatan : Technician

Tarikh : 22/8/13

Plant Design & Engineering Centre  
SIRIM Berhad

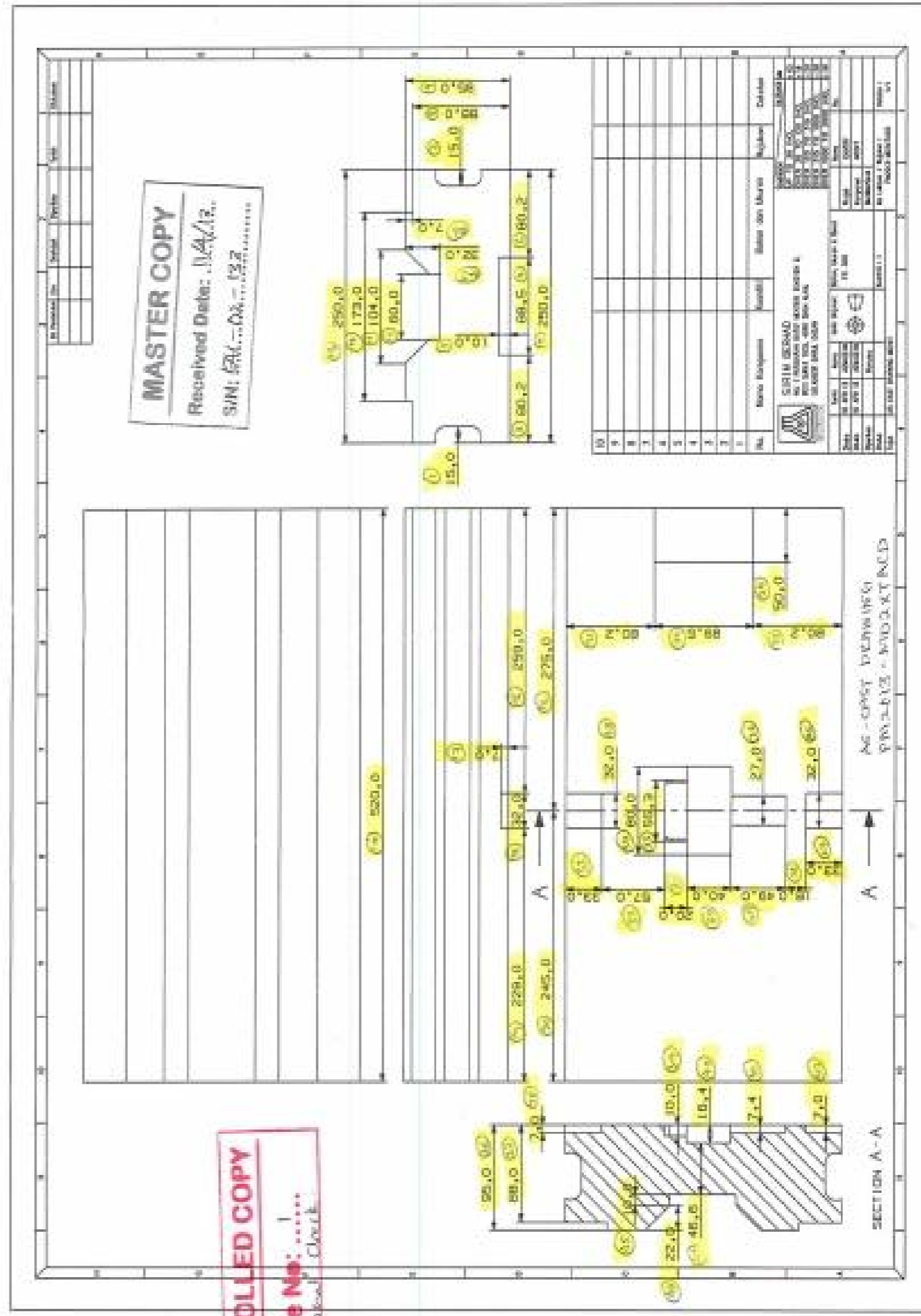
Tandatangan : [Signature]

Nama : Kamarullail B. Mahad

Jawatan : Senior Assistant Researcher

Tarikh : 23/8/13

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HELAIAN PEMERIKSAAN DIMENSI

Form No. : QSF01-067-07

Issue No : 4 Rev. 0

Page 1 of 1

SEKSYEN TEKNOLOGI FAUNDRI

Dimensi pencorak

Dimensi produk

Nama pelanggan : \_\_\_\_\_

No. Lukisan : \_\_\_\_\_

Nama Produk : Pm 2013 - MD 2

Tarikh : \_\_\_\_\_

No.Salinan : \_\_\_\_\_

Point	Spec.	Actual	Result	Point	Spec.	Actual	Result
34.	80.0	77.7					
35.	55.3	52.1					
36.	95.0	96.2					
37.	88.0	89.6					
38.	7.0	7.0					
39.	10.0	9.5					
40.	16.4	14.5					
41.	7.4	6.3					
42.	7.0	6.4					
43.	46.6	46.0					
44.	22.0	22.0					
45.	10.0	10.0					
46.	7.0	7.0					
47.	32.0	36.0					
48.	32.0	31.0					

Keputusan : \_\_\_\_\_

Ulasan : \_\_\_\_\_

Disediakan oleh : \_\_\_\_\_ Diperiksa oleh : \_\_\_\_\_

Tandatangan :

Nama : Alias B. Idris

Jawatan : Technician

Tarikh : Foundry Technology Section

Plant Design & Engineering Centre

SIRIM Berhad  
23/8/13

Tandatangan :

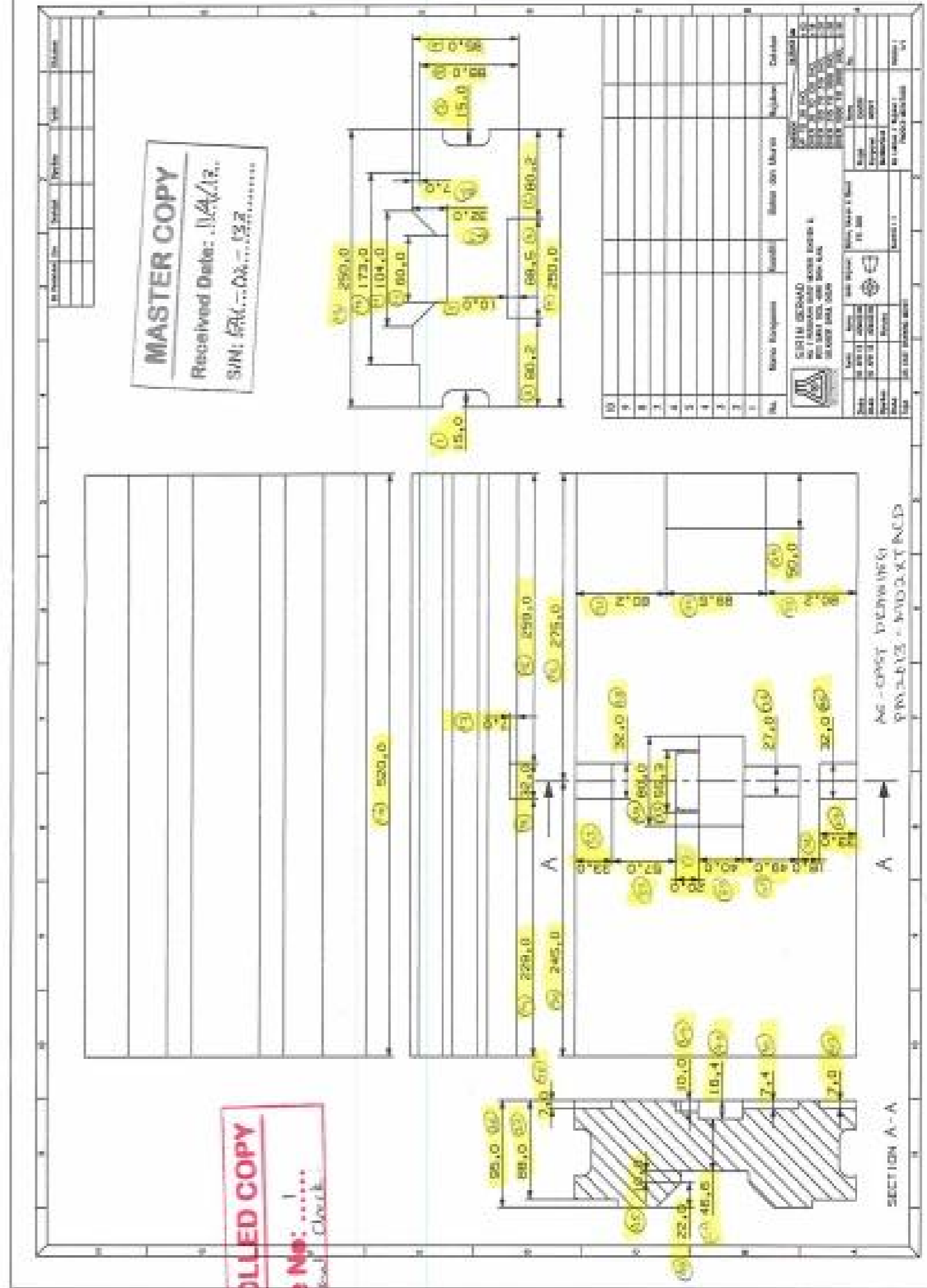
Nama : Kamarullail B. Mahad

Jawatan : Senior Assistant Researcher

Foundry Technology Section

Plant Design & Engineering Centre

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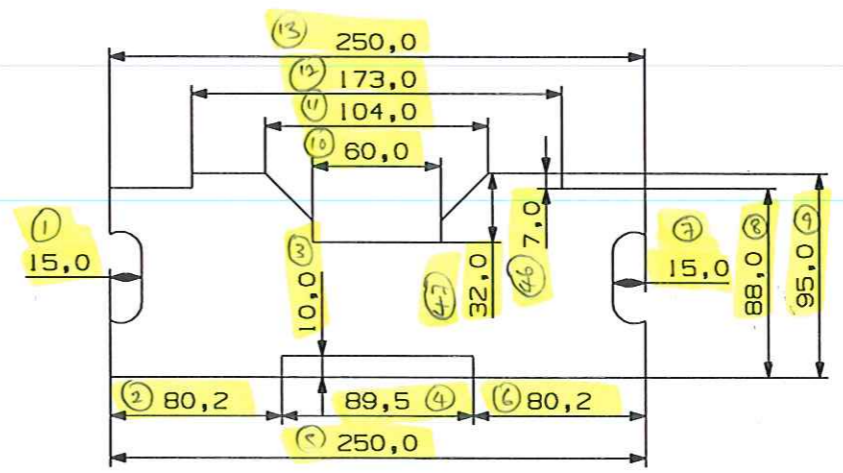
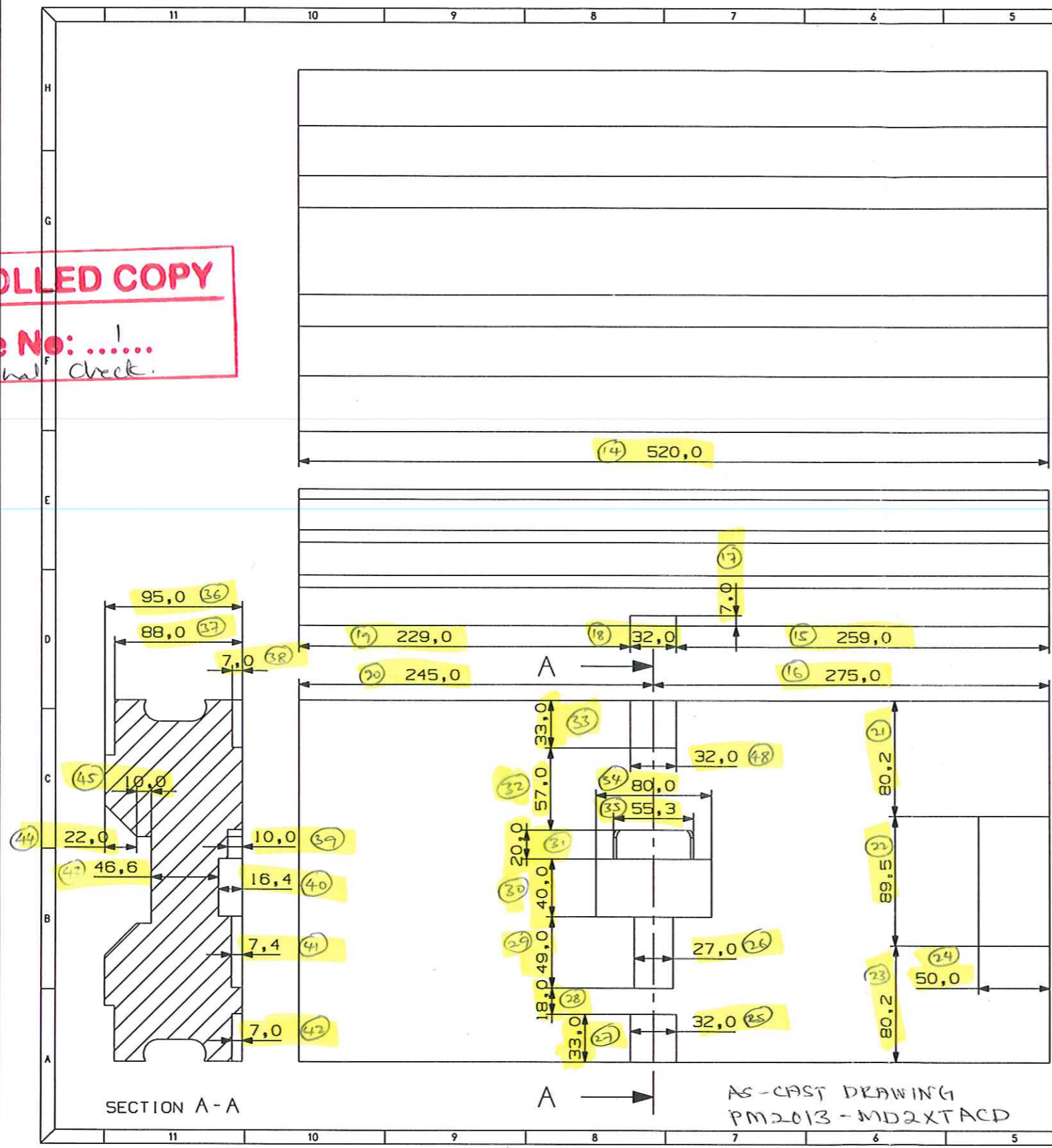
Issue No: .....  
Dimensional check.

Et. Pembetulan	Zon	Deskripsi	Diperiksa	Tarikh	Dibuatkan

**MASTER COPY**

Received Date: 11/4/13

S/N: 541-02-133



No.	Nama Komponen	Kuantiti	Bohon dan Ukuran	Rujukan	Catatan
10					
9					
8					
7					
6					
5					
4					
3					
2					
1					



**SIRIM BERHAD**  
NO. 1 PERSIARAN DATO' MENTERI SEKSYEN 2,  
PETI SURAT 7035, 40911 SHAH ALAM,  
SELANGOR DARUL EHSAN

DIMENSION	TOLERANCE
UP TO 30 INCL	± 0.5
OVER 30 TO 120 INCL	± 1.0
OVER 120 TO 315 INCL	± 2.0
OVER 315 TO 1000 INCL	± 3.0
OVER 1000 TO 2000 INCL	± 4.0

Direka	Tarikh	Nama	Jenis Unjuran	Bohon, Ukuran & Berat	Projek	Nama	No.
Drahtis	10 APR 13	AZMAIZAN		FC 300	Projek	GANTRY	
Diperiksa	10 APR 13	AZMAIZAN			Komponen	MD2XT	
Dibuat		Romzee					
Tojok				Kuantiti : 1	No Lukisan / Rujukan :	PM2013-MD2XTACD	Helolan : 1/1